# **Transition Metals Complexed to Ordered Mesophases.' Synthesis and Mesomorphic Properties of Cyclopalladated 4,4'-Bis(hexyloxy)azoxybenzene Complexed to**  *N-* **(4- (Dodecyloxy) salicylidene) -4'-alkylanilines**

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New mononuclear cyclopalladated liquid-crystalline materials whose molecular structure consists of two different thermotropic ligands, namely, **4,4'-bis(hexyloxy)azoxybenzene** and N-(4-(dodecyloxy) salicylidene)-4'-n-C<sub>n</sub>H<sub>2n+1</sub>-aniline (n = 0, 1–4, 6, 8), connected by a palladium atom, have been prepared.<br>These lateral–lateral fused mesogens, obtained as mixtures of N,N-cis and N,N-trans isomers (about 1:5 ratio), display good thermal stability and mesomorphic properties which depend on the length of the  $n - C_nH_{2n+1}$  chain: monotropic nematic and/or smectic **A**  $(n = 0, 2, 4)$  and enantiotropic nematic  $(n = 1)$ , nematic and smectic  $(n = 3)$ , and smectic A  $(n = 6, 8)$ . Contrarily, the clearing points for  $n = 1-4$ , 6, and 8 belong in a very narrow range:  $143 \pm 3$  °C. Preliminary X-ray investigations in the solid and smectic phases show two different periodicities (nearly 45 and 28 Å for  $n = 0$ , 1-4; 25 and 29 Å for  $n = 6, 8$ ) thus suggesting a peculiar molecular packing.

#### **Introduction**

The organic liquid-crystalline species whose rigid core is the azobenzene<sup>2,3</sup> or the salicylidene<sup>2,4-7</sup> fragment have been proved to be convenient starting materials for the preparation of metallomesogens. Thus, for example, from 4-methyl-4'- (dodecyloxy) azobenzene (I) or *N-* (4- (do**decyloxy)salicylidene)-4'-n-butylaniline** (II) the respective palladium<sup>8</sup> (III) and copper<sup>9</sup> (IV) thermotropic derivatives have been obtained (Chart I).

The molecular shape of both these complexes is featured by two roughly parallel rodlike moieties mutually headto-tail oriented and connected by the metals. They are classified **as** lateral-lateral fused mesogens,1° the wider class of nondiscotic metallomesogens.2 In such molecules the metallic core actually acta **as** a spacer between the two elongated fragments, and therefore the molecular width is larger for the palladium complex than for the copper one. In mesogenic compounds molecular geometry and mesomorphic character are intimately related; consequently, in comparing III and IV some differences should be expected.

The molecular packing exhibited by I11 or IV in the different mesophases **has** been extensively investigated, and the data obtained from X-ray diffraction,<sup>11</sup> small-angle X-ray and neutron scattering,<sup>12</sup> and quasi-elastic neutron scattering<sup>13</sup> suggest two different molecular arrays indeed. Namely in I11 the molecules exhibit a structural conformation where the aliphatic chains are partially melted and folded (Scheme IA) while in IV the molecules appear strongly interdigitated (Scheme **IB).** Hence, with reference to the molecular geometry, these results should be **ascribed**  to the different metallic cores and nature of mesogenic ligands.

**Scheme I. Molecular Arrangement Suggested for**  Compounds III (A) and IV (B)<sup>a</sup>



**Scheme 11. General Formula of the R,LH Schiff Bases** 



 $R_n = H$ , CH<sub>3</sub>, C<sub>2</sub>H<sub>5</sub>, C<sub>3</sub>H<sub>7</sub>, C<sub>4</sub>H<sub>9</sub>, C<sub>6</sub>H<sub>13</sub>, C<sub>8</sub>H<sub>17</sub>

Compounds such **as** 111 or **IV** are homoligand complexes whose ligand **(L)** to metal (M) ratios are given by the

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**<sup>(1)</sup>** Part **10. Part 9 Ghedini, M.; Morrone, S.; Gatteschi, D.; Zanchini,**  *C. Chem. Mater.* **1991.** *3.* **752.** 

**<sup>(2)</sup> Giroud-Godquin,** A. **M.; Maitlis, P. M.** *Angew. Chem., Int. Ed. Engl.* **1991, 30, 375.** 





general formula LM<sub>2</sub>L or LML respectively. Worthy of note, while several thermotropic organometallic or coordination compounds having these stoichiometry are known, lateral-lateral **fused** heteroligand mesogens such **as** LM,L' or LML' have not been described up to now. Therefore, to get further insight about the relationship between molecular **shape** and mesomorphism, investigations have been recently prepared some LPdL' species.<sup>14</sup>

Herein, we report on the synthesis, mesomorphic properties, and preliminary X-ray diffraction studies of a homologous series of LPdL' complexes wherein LPd is the

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**Table I. Thermal Behavior for H[Azoxy-B] and the R,LH** 



(WO *J* 

$$
f_{\rm{max}}
$$

Figure 11.1	14.1
$R_6LH^e$	$K_1 \xrightarrow{def} (51)S_C \xrightarrow{def} (90)S_A \xrightarrow{def} (95)I$
$R_8LH^e$	$K_1 \xrightarrow{def} (45)S_C \xrightarrow{def} (93)S_A \xrightarrow{def} (101)I$

**<sup>a</sup>**K = crystal. When two different solid phases are detected, in  $K_2$  the apparent molecular length is longer than in  $K_1$ ; N = nematic;  $S =$  smectic;  $I =$  isotropic liquid. <sup>*b*</sup> From ref 17. <sup>*c*</sup> From ref 11c.  ${}^dR_2$  LH exhibits a reentrant solid phase  $(K_1)$  between the smectic A and the nematic phase. **e** From ref **1.** 

cyclopalladated **4,4'-bis(hexyloxy)azoxybenzene** (hereafter Azoxy-6) and  $L'$  is the anion,  $R<sub>n</sub>L$ , arising from the thermotropic salicylideneanilines of general formula shown in Scheme 11.

The transition temperatures and mesophases of these ligands are collected in Table I.

#### **Experimental Section**

**General Procedures. All** manipulation were carried out in **air.** The IR spectra (Nujol **mull)** were recorded on a Perkin-Elmer

## Transition Metals Complexed *to* Ordered Mesophases

1330 spectrometer, and <sup>1</sup>H NMR spectra (CDCl<sub>3</sub>, standard SiMe<sub>4</sub>) on a Bruker AW **300** spectrometer.

Elemental analyses were carried out by the Microanalysis Laboratory of the Dipartimento di Chimica, Universita della Calabria.

The thermal behavior was monitored by means of a Mettler FP 80 thermosystem equipped with a FP84 microscopy cell, at a heating rate of  $5 \text{ °C min}^{-1}$ . The apparatus was calibrated with indium **(156.6** "C, **28.4** J/g) **as** standard.

The textures of the mesophases were observed with a Zeiss Axioscope polarising microscope equipped for photography and with a Linkam CO **600** heating stage.

X-ray diffraction measurements were performed with the INEL CPSl20 powder diffractometer equipped with a position sensitive detector covering 120° in 2 $\theta$ . Ni filtered Cu K $\alpha$  radiation ( $\lambda$  = **1.54 A)** was used, strongly collimated with an appropriate slit system. A calibration compound with well **known 28** values was used to determine the calibration function describing the **28** vs channel number relation. The samples, about **1** mm thick, were placed between two thin Al sheets, fixed to a circular hole (1-cm diameter) in an Al matrix. Heating was achieved by a hot stage whose accuracy and stability were  $\pm 0.5$  °C and  $\pm 0.1$  °C, respectively.

**Preparation of Compounds.** The standard chemicals **4,4' bis(hexy1oxy)azoxybenzene** (H[Azoxy-6], Eastman Kodak Co.) and AgBF<sub>4</sub> (Fluka A.G.) were used as supplied. The  $R_nLH$  ligands<sup>1</sup> and  $[Pd(PhCN)_2Cl_2]$ <sup>15</sup> were prepared as reported in the literature.

The palladium complexes **1-9** were synthesized according to the previously described procedures.<sup>14</sup> Colors, yields, elemental analyses, and selected 'H NMR data **(300** MHz, CDC13) are as

follows:<br> $[Pd(Azoxy-6)(\mu-Cl)]_2$ , 1: yellow; yield 57%, mp dec at 298 **[Pd(Azo~y-6)(p-C1)]~, 1:** yellow; yield **57%,** mp dec at **<sup>298</sup>**"c. Anal. Calcd for C4sH6eN40sC12Pd2: c, **53.34%;** H, **6.15%;**  N, **5.18%.** Found: C, **53.05%;** H, **6.04%;** N, **4.96%.** 

 $[Pd(Azoxy-6)(MeCN)_2]BF_4$ , 2: orange; yield  $95\%$ . Anal.  $\text{Calcd}$  for  $\text{C}_{28}\text{H}_{39}\text{BF}_{4}\text{N}_{4}\text{O}_{3}\text{Pd}$ : C, 49.96%; H, 5.84%; N, 8.36%. Found C, **49.01%;** H, **5.66%;** N, **7.48%.** IR (Nujol mull): v(CN) = **2285** cm-'; v(B-F) = **1050** cm-'.

[ **(HL)Pd(Azoxy-6)], 3:** orange; yield **55%.** Anal. Calcd for C49H68N305Pd C, **66.36%;** H, **7.65%;** N, **4.54%.** Found: C, **66.53%;** H, **7.75%;** N, **4.77%.** 'H NMR: N,N-trans 6 **7.85 (s, 1**   $H, -CH = N-$ ; N,N-cis  $\delta$  7.78 **(s, 1 H, -CH=N-)**.

**[(CH3L)Pd(Azoxy-6)], 4** orange; yield **41%.** Anal. Calcd for  $C_{50}H_{70}N_3O_5Pd$ : C, 66.75%; H, 7.84%; N, 4.78%. Found: C, **66.58%; H, 7.80%; N, 4.69%.** <sup>1</sup>H NMR: N,N-trans δ 7.86 (s, 1  $H, -CH=N-$ ; N,N-cis  $\delta$  7.78 (s, 1 H,  $-CH=N-$ ).

**[(CZH,L)Pd(Azoxy-6)], 5:** orange; yield **63%.** Anal. Calcd for C<sub>51</sub>H<sub>72</sub>N<sub>3</sub>O<sub>5</sub>Pd: C, 67.04%; H, 7.94%; N, 4.62%. Found: C, **67.29%; H, 8.00%; N, 4.65%.** <sup>1</sup>H NMR: N,N-trans  $\delta$  7.85 (s, 1 **H**, -CH=N-); N,N-cis δ 7.78 (s, 1 H, -CH=N-).

**[(C3H7L)Pd(Azoxy-6)], 6:** orange; yield **51%.** Anal. Calcd for C52H74N305Pd C, **67.32%;** H, **8.04%;** N, **4.55%.** Found: C, **67.63%;** H, **8.13%;** N, **4.59%.** 'H NMR N,N-trans 6 **7.86** (s, **1**   $H, -CH = N$ ; N,N-cis  $\delta$  7.81 (s, 1 H,  $-CH = N$ ).

**[(C,HSL)Pd(Azoxy-6)], 7:** orange; yield **56%.** Anal. Calcd for C53H76N30\$d C, **67.59%;** H, **8.13%;** N, **4.48%.** Found: C, **67.52%; H, 8.17%; N, 4.49%. <sup>1</sup>H NMR: N,N-trans δ 7.85 (s, 1**  $H, -CH=N-$ ; N,N-cis  $\delta$  7.79 (s, 1 H,  $-CH=N-$ ).

 $[(C_6H_{13}L)Pd(Azoxy-6)],$  8: orange; yield 58%. Anal. Calcd for C<sub>55</sub>H<sub>80</sub>N<sub>3</sub>O<sub>5</sub>Pd: C, 68.11%; H, 8.30%; N, 4.35%. Found: C, **67.86%;** H, **8.25;** N, **4.42%.** 'H NMR N,N-trans 6 **7.86** (s, **1** H, -CH=N-); N,N-cis δ 7.78 (s, 1 H, -CH=N-).

 $[(C_8H_{17}L)Pd(Azoxy-6)],$  9: orange; yield  $63\%$ . Anal. Calcd for Cs7H&N3O5Pd: C, **68.61%;** H, **8.48%;** N, **4.23%.** Found: C, **68.56%;** H, **8.53%;** N, **4.27%.** 'H NMR N,N-trans 6 **7.84 (8, 1**   $H, -CH=N-$ ; N,N-cis  $\delta$  7.78 **(s, 1 H, -CH=N-)**.

#### **Results and Discussion**

**Synthesis of the Complexes.** The preparation of the palladium complexes has been accomplished according to the reaction scheme (Scheme **HI,** eqs 1-3) previously tested



**Figure 1.** Proposed molecular structure of the  $[(R_nL)Pd(Az$ oxy-g)] complexes, N,N-trans (A) and N,N-cis (B) isomers.

#### **Scheme 111. Reaction Scheme for the Preparation of Compounds 3-9**

Figure 1. Proposed molecular structure of the [(R<sub>n</sub>L)Pd(Az-  
oxy-6)] complexes, N,N-trans (A) and N,N-cis (B) isomers.  
\n**Scheme III. Reaction Scheme for the  
\nPreparation of Compounds 3-9**  
\n2H[Azoxy-6] + 2[Pd(PhCN)<sub>2</sub>Cl<sub>2</sub>]
$$
\frac{EtOH}{[Pd(Azoxy-6)(\mu-Cl)]_2}
$$
\n(1)  
\n1 + 2AgBF<sub>4</sub>
$$
\xrightarrow{MeCN}
$$
 [Pd(Azoxy-6)(MeCN)<sub>2</sub>]BF<sub>4</sub> (2)  
\n2 + R<sub>n</sub>LH
$$
\xrightarrow{EtOH}
$$
 [(R<sub>n</sub>L)Pd(Azoxy-6)] (3)

$$
1 + 2AgBF_4 \xrightarrow{\text{MeCN}} [Pd(Azoxy-6)(MeCN)_2]BF_4 \quad (2)
$$

$$
2 + R_n L H \xrightarrow{\text{EtOH}} [(R_n L) P d(Azoxy-6)] \qquad (3)
$$

for the synthesis of mixed-ligand compounds containing palladated p-azoxyanisole and salicylideneaminatoanilines.14

The products **3-9** were characterized by elemental analyses and IR and 'H NMR spectroscopies (Experimental Section). These experimental data were in agreement with the expected stoichiometry; moreover, the <sup>1</sup>H NMR findings<sup>14</sup> gave insights about the stereochemistry of the reaction reported in eq 3. In particular, since two different isomers could form, namely, N,N-trans and N,- N-cis (Figure **l),** the analysis of the protonic spectra showed that both the isomers, in a cis to trans ratio of 1:5, are present in all the **3-9** products.

Both the cis and trans complexes which form the isomeric mixtures **3-9** contain a palladium atom in a squareplanar bis-chelating environment formed by the cyclometalated H[Azoxy-6] molecule and homologous salicylideneaminato  $R_nL$  anions. The molecular structure of the strictly similar N,N-trans [N-(phenyl)-2-salicylideneaminato]-[4'-(methoxyphenyl-NNO-azoxy-N<sup>2</sup>)-4-methoxyphenyl-2-ato] palladium(I1) was previously determined by single-crystal X-ray analysis.<sup>4</sup> By analogy, all the present compounds N,N-trans and N,N-cis are thought to display the molecular geometries sketched in parts A and B of Figure 1, respectively.

**Mesomorphic Properties.** The uncomplexed H[Az- $\exp(-6)$  and the R<sub>n</sub>LH ligands are liquid-crystalline compounds which give nematic $16$  or smectic and nematic mesophases,<sup>1,11a</sup> respectively. Similar features are preserved in their palladium derivatives.

The mesogenic behavior of the isomeric mixtures **3-9**  has been determined by optical microscopy and the mesophases identified by their optical textures and powder X-ray diffraction. All the investigated species display mesogenic properties and a good thermal stability, no decomposition being observed along several heating and cooling cycles. The transition temperatures are summarized in Table 11.

The nematic phases, on either heating or cooling, display a schlieren texture. The smectic A phases exhibits the

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$[(R_nL)Pd(Azoxy-6)]$ (3-9)	
compd	transition temp (°C) and mesophases <sup>a</sup>
3	κ $-$ (122) I
	N(120) $K(98) -$
4	Κ $\rightarrow$ (141)N $\rightarrow$ (146)I
5	$S_A(131) -$ $K(86)$ $\rightarrow$ κ $- (140)I$
6	$K(92)$ $\longrightarrow$ $S_A(126)$ $\longrightarrow$ $N(135)$ $\longrightarrow$ κ $\rightarrow$ (136)S <sub>A</sub> $\rightarrow$ (139)N $\rightarrow$ (143)I
7	$K(100)$ $\longrightarrow$ $S_A(134)$ $\longrightarrow$ $N(141)$ κ $- (140)I$
8 9	$K(93)$ $\longrightarrow$ $S_A(132)$ $\longrightarrow$ $N(138)$ K $\overline{4}$ (128)S <sub>A</sub> $\overline{4}$ (144)I $(125)S_A = (143)I$ κ =

 ${}^{\alpha}$ K = crystal; N = nematic; S = smectic; I = isotropic liquid.



**Figure 2.** Complex **6,** nematic schlieren texture. Crossed polarizers, 140 °C.



**Figure 3.** Complex 6,  $S_A$  fan-shaped texture. Crossed polarizers,  $137 °C$ .

characteristic fan-shaped texture.<sup>17</sup> As examples, these typical textures, **as** they appear for 6, are shown in Figure **2** and 3, respectively.

Compounds 3, 5, and 7  $(R_n = H, C_2H_5,$  and  $C_4H_9$ , respectively) show a monotropic behavior with a nematic phase only **(3)** or nematic and smectic A phases **(5** and **7).**  Differently,  $4 (R_n = CH_3)$  shows an enantiotropic nematic



**Figure 4.** Complex 6. X-ray diffraction patterns:  $S_A (137 \text{ °C})$ and N (139 °C; in an external magnetic field).



**Figure 5.** Plots of mesomorphic transition temperatures versus the  $R_n$  alkyl chain length  $(n)$  for compounds  $4-9$ .

phase together with **a** monotropic smectic A phase and 6  $(R_n = C_3H_7)$  exhibits both enantiotropic nematic and smectic A phases. Finally 8  $(R_n = C_6H_{13})$  and 9  $(R_n =$  $C_8H_{17}$ ) give an enantiotropic smectic A phase. Therefore, with reference to the mesomorphic behavior, products **3-9**  follow the trend usually observed for homologous series, i.e., the smectic mesophases result most common as the n-alkyl chains become longer.18

The nature of the different mesophases has been confirmed by X-ray diffraction analysis. Representative diffraction patterns concerning both the S<sub>A</sub> and N phases exhibited by 6 are reported in Figure **4.** The diffraction pattern in the nematic phase was measured with the sample plunged in an external magnetic field in order to better point out the low angle diffuse peak. The peak in the smectic phase corresponds to a periodicity of about **28 A.** 

#### **Conclusion**

The thermotropic species **3-9** are lateral-lateral fused mesogens. Regarding to the length of these molecules, the values calculated for the all-trans conformations of the aliphatic chains result slightly different for each couple of N,N-cis and N,N-trans isomers. Indeed such calculations afford a value of 36 **A** for the **3-9** N,N-cis isomers and values ranging from **31 (3-7)** to **35 A (9)** for the N,Ntrans isomers. Therefore, along the **3-9** series the whole

**<sup>(17)</sup>** Demus, D.; Richter, L. *Texture of Liquid Crystals;* Verlag *Chemie:* Weinheim, West Germany, **1978.** 

**<sup>(18)</sup>** Kelker, **H.;** Hatz, R. *Handbook of Liquid Crystals;* Verlag Chemie: Wemheim, Germany, **1980.** 

molecular length is roughly unaffected by the R, nature. The products **3-9** exhibit smectic A and/or nematic mesophases. The transition temperatures versus the number  $n$  of  $\mathbf{R}_n$  carbon atoms are reported in Figure 5.

In homologous series of calamitic liquid crystals containing an n-alkyl chain **as** a terminal group, the clearing point and the transition temperatures normally display the odd-even effect and decrease with increasing the chain length.<sup>18</sup> For both the  $S_A$  and the N phases these effects are apparent for compounds **4-9** too (Figure **5).** However, it seems remarkable that the clearing points, in spite of the large difference in the  $R_n$  length, belong in a quite narrow range (i.e., 6 °C). This behavior might be the result of the above described molecular geometry.

The role played by the complexed 4,4'-n-alkoxyazoxybenzene ligand could deserve a further comment. Actually, none of the previously reported  $[(R<sub>n</sub>L)Pd(Azoxy-1)]$ species,<sup>14</sup> wherein  $R_nL$  ( $R_n = CH_3$ ,  $C_2H_5$ , and  $C_4H_9$ ), is the deprotonated form of some of the  $R<sub>n</sub> L H$  Schiff bases shown in Scheme I1 and [Azoxy-1] is the cyclometalated p-azoxyanisole, display thermotropic properties. Therefore, comparing the two homologous series  $[(R<sub>n</sub>L)Pd(Az$ oxy-6)] and  $[(\check{R}_nL)Pd(Azoxy-1)]$ , it is apparent that the building of mesogenic materials demands azoxybenzenes bearing the appropriate number of carbon atoms in the n-alkoxy chains.

The structure of the mesophases displayed by **3-9** has been investigated by X-ray techniques. In particular, for  $R_n$  ranging from zero to  $C_4H_9$  (compounds  $3-7$ ) two quite different periodicities (about 45 and 28 **A)** characterize the low-angle diffraction pattern in the solid and smectic phases, respectively. In contrast, for  $R_n = C_6H_{13}$  (8) or  $C_8H_{17}$  (9) the periodicities of 25 Å in the solid phase and

29 **A** in the smectic one are seen. With reference to the molecular shape, in complexes **3-9** a metal atom binds two calamitic thermotropic ligands as in the bissalicylideneaminate copper mesogen IV. The X-ray analyses concerning the copper complexes gave apparent molecular lengths shorter than the theoretical values, and consequently an interdigitated molecular arrangement was proposed.<sup>1,11</sup> In the present case a molecular packing alike might be suggested for 8 and **9** only.

Finally, **as** far **as** the molecular structures are concerned, it should be pointed out that the mononuclear cyclopalladated liquid-crystalline materials reported up to now are acetyllacetonate derivatives of ortho-palladated imines $^{6a}$  or azoxybenzenes.<sup>19</sup> Both these species have asymmetric rodlike shapes; therefore, **3-9** are the first examples of lateral-lateral fused organometallic palladium mesogens.

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**Registry No. 1, 143064-01-1; 2, 143064-03-3; 3** (isomer A), **143064-04-4;** 3 (isomer **B), 143120-58-5; 4** (isomer A), **143064-05-5; 4** (isomer **B), 143120-59-6; 5**(isomer A), **143064-06-6; 5**(isomer **B), 143120-60-9; 6** (isomer **A), 143064-07-7; 6** (isomer **B), 143120-61-0; 7** (isomer **A), 143064-08-8; 7** (isomer **B), 143120-62-1;**  8 (isomer A), **143064-09-9;** 8 (isomer **B), 143167-07-1; 9**(isomer **A), 143064-10-2; 9**(isomer **B), 143120-63-2.** 

## **In Situ Polycondensation for Synthesis of Composites of Elastomeric Matrices and Wholly Aromatic Polyamides**

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Composites of rubbers containing  $poly(p$ -phenylene terephthalamide) (PPTA) were prepared by solution polycondensation and interfacial polycondensation methods from terephthaloyl chloride (TPC) and pphenylene diamine (PPD) in the presence of some elastomers, e.g., styrene-butadiene-styrene (SBS) triblock copolymers and acrylonitrile-butadiene (NBR) random copolymers. The morphology of these composite polymers was characterized by electron microscopy, and their mechanical properties were investigated.<br>The morphology of the blends and the reinforcing effect of the PPTA were dependent on the matrix, the polycondensation method, and the PPTA content in the blend.

#### **Introduction**

The concept of molecular composites was first proposed by Takayanagi et al. in Japan' and Helminak et **al.** in the United States.<sup>2</sup> Many papers have since been published in that field.

However, only a few papers about molecular composites containing wholly aromatic polyamides, e.g.,  $poly(p$ phenylene terephthalamide) (PPTA) **as** reinforcing polymer, have been published. These were almost exclusively done by Takayanagi's group in Japan. Blends are achieved by different methods. One consists of solution blending of the rigid-rod polymer and the coillike flexible polymer. However, the insolubility of PPTA in common solvents renders this method futile. Therefore, only some composites with aliphatic polyamides have been prepared by this method in sulfuric acid, which is one of the few good solvents of PPTA.<sup>3</sup> Another method consists of chemical transformation of the surface of microfibrils of PPTA by

**<sup>(19)</sup> Ghedini, M.; Pucci, D.; Armentano, S.; Bartolino, R.; Versace, C. C.; Cipparrone, G.;** Scaramuzza, N. **Italian Patent VE 92A000003,** Jan **16, 1992.** 

**<sup>(1)</sup> Takayanagi, M. Japan Patent Application, 1977, 131436. (2) Helminak, T. E. US. Patent, 1978,902525.** 

**<sup>(3)</sup> Takayanagi, M.; Ogata, T.; Morikawa, M.; Kai, T.** *J. Mucromol. Sci.-Phys. Ed.* **1980,** *E1* **7, 591-615.**